



BEARING MANUFACTURING INDIA

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ROLLERS INSPECTION REPORT

Size (mm)	n°	∅ (μm)	L (0 + -30) (μm)	⊥ (max 8 μm)	O (μm)	Radius R ₁ (mm) (DIN 5402)	Radius R ₂ (mm)	Surface finish Ra (μm) (max = 0.100 μm)	ZB to 50% L (0 + 5) μm	ZB to 75% L (2 + 9) μm	ZB to 83% L (4 + 10) μm	Hardness HRC (60 + 64)	Notes
								Talysurf					
5,0 x 9,0	1	0	0	0	0	0,29 (0,20 + 0,60)	0,33 (0,20 + 0,70)	0,055	0,7	4,1	7,7	63,5	
	2	0	-7	0,5	0								
	3	0	-5	0	0								
	4	-0,5	-6	0	0								
	5	-1,0	-6	0	0								

Chemical Analysis;

Chemical Analysis is confirm to UNI 100Cr6 Specification

General Notes;

This rollers were delivered in transparent plastic bags containing liquid antioxidant. The Rollers shall be supplied clean and completely dry.

Judgement: Accepted

Accepted in Exception

Refuse

Checked By: _____

Approved By: _____