



BEARING MANUFACTURING INDIA

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CAGES MEASUREMENT REPORT Measurement Report (mm)

Name of Supplier	Report No. : 120706 SSV 008
Chit / GRN No.	Lot Qty
Material Size: 22213 CCW33 CAGE	Sample Qty
	Inspection Date: 20-Oct-12

Parameters	Admitted Values	Measured Values			
		CAGE 1		CAGE 2	
		min.	max.	min.	max.
OUTER DIAMETER	99.5	100.99	101.21	101.06	101.18
BASE OUTER DIAMETER	93.48	94.12	94.16	94.29	94.52
INNER DIAMETER	+0.15 78.5	80.78	81.13	80.917	81.096
TOP INNER DIAMETER	95.5 ± 0.25	97.046	97.184	97.078	97.270
WIDTH	0.15 15.00 -0.15	14.82	14.83	14.74	14.77
POCKET LENGTH	+0.3 11.9	11.23	11.31	11.25	11.34
POCKET HEIGHT	13.85 -0.15	13.21	13.28	13.22	13.27

Remarks (if any) : _____

Conclusion: INSPECTED BY:	ACCEPTED UNDER DEVIATION REG. NO. APPROVED BY :
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